

Übersicht

Maschinenliste



Maschinen - SKET	Größe	Anzahl	Ø max.	Höhe/Länge max.	Verfahrweg in Z (bezogen von Tischmitte)	Verfahrweg in Y (ab Tisch Oberkante)		Verfahrweg in X (bezogen von Tischmitte)		max. Tischbelastung	Tischgrösse	
								links	rechts		Breite	Länge
Karusseldrehen												
Scharmann - Dörries 1 - CTE700V13	Groß	1	13000mm	6000mm						300 t	Planscheibe D.7000mm	
Scharmann - Dörries 2 - VC6000/500MC	Groß	1	6000mm	6000mm						130 t	D.5000mm	
Carnaghi - 2 - AP120 T8000	Groß	1	12000mm	3000mm						150 t	D.8000mm	
Carnaghi - 3-4 - AP70TMTM	Groß	2	7000mm	3000mm						120 t	D.6000mm	
Waldrich - 1-2 - Profitum V6350	Groß	2	6350mm	3000mm						50 t	5000 mm	
BOST - 1-3 - VTL53C/4500	Mittel	3	5300mm	2400mm						100 t	D.4500mm	
BOST - 4 - VTL53C/5000	Mittel	1	5300mm	2400mm						100 t	D.5000mm	
Feichter - FKD 25 NC	Klein	1	3400mm	2000mm						25 t	D.2500mm	
Schiess - 1 - 32DS	Klein	1	3200mm	2500mm						25 t	D.2500mm	
Schiess - 3 - 63DZG	Groß	1	10000mm	3000mm						160 t	D.8000mm	
Spitzdrehen												
Gurutzpe - 1-2 - A18004G	Mittel	2	1300mm	4000mm						10 t		
Ikegai - TNC75	Mittel	1	1200mm	7000mm						15 t		
Seiger - 1-2 - SLZ	Mittel	2	1900mm	4000mm						18 t		
Tos - SU100*8000 (Konvent.)	Mittel	1	730mm	6000mm						8 t		
Schleifen												
Wema - SAXW 1000*6000	Mittel	1	1000mm	6000mm						22 t		
Bohrwerke												
Skoda - HCW1 - 2-180	Groß	1			1300mm (Ram)	5000mm	0mm	15000mm		95 t	4000mm	4000mm
Skoda - HCW2 - 2-200	Groß	1	Plattenfeld und 2 Tische		1300mm (Ram)	5000mm	0mm	27000mm		Tisch1 - 95 t	4000mm	4000mm
										Tisch 2 - 65 t	3500mm	3500mm
Union 1 - PCR200	Groß	1			1600mm (Ram)	5000mm	3000mm	3000mm		75 t	3500mm	3500mm
Union 2 - PCR200	Groß	1			1600mm (Ram)	5000mm	4000mm	4000mm		75 t	3500mm	3500mm
Union 3 - PR180	Groß	1			1100mm (Ram)	4500mm	3000mm	5000mm		160 t	4000mm	4000mm
Kolb - Pentamat 1 - HC2000*2500	Groß	1			1250mm (Ram)	3000mm	2000mm	2000mm		35 t	2000mm	2500mm
Kolb - Pentamat 2 - HC2000*2500	Groß	1			1250mm (Ram)	3000mm	2250mm	2250mm		35 t	2000mm	2500mm
Sacem - Racem 601	Groß	1			1300mm (Ram)	4100mm	2500mm	2500mm		65 t	3000mm	3500mm
Juaristi - 1-2 - TS 5MG20	Mittel	2			1475mm (Ständer)	2500mm	2000mm	2000mm		18 t	1800mm	2200mm
Juaristi - 3 - TX1HMG	Mittel	1			2000mm (Ständer)	1500mm	1000mm	1000mm		10 t	1450mm	2500mm
Juaristi - 4-6 - TS5 MG20	Mittel	3			1475mm (Ständer)	3000mm	2000mm	2000mm		18 t	2000mm	2500mm
Juaristi - 7 MP6RAM	Groß	1			1500mm (Ram)	4500mm	3000mm	5000mm		60 t	3500mm	3500mm

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TOS - 1-3 - WHN 13.8	Mittel	1			1250mm (Ständer)	2500mm	1750mm	1750mm	12 t	1800mm	2200mm
TOS - Varia	Mittel	1			2000mm (Ständer)	2500mm	2000mm	2000mm	20 t	1800mm	1800mm
Portalfräswerke											
				Höhe	Z - RAM	Bearbeitungsbreite	Verfahrweg Portal				
Schiess - 4FZT - 300*300 2*5000	Portal	1		3000mm	1600mm	4400mm	0	11000mm	112 t	3450mm	13400mm
Kolb - VD3500	Portal	1		3500mm	1600mm	4500mm	0	15150mm	160 t	3500mm	14150mm
Drehfräszentrum											
Schiess - DFZ Gantry - VMG6	Gantry	1	7000mm	6000mm	3000mm	7000mm	0	15000mm	120 t / Planscheibe 15 t / m ² Plattenfeld	6000mm	12000mm